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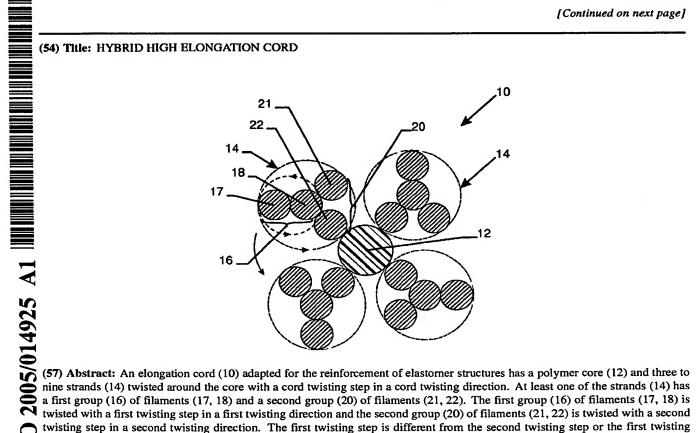
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twisted with a first twisting step in a first twisting direction and the second group (20) of filaments (21, 22) is twisted with a second twisting step in a second twisting direction. The first twisting step is different from the second twisting step or the first twisting direction is different from the second twisting direction, or both. The first twisting direction is equal to the cord twisting direction and the first twisting step is equal to the cord twisting step.

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